Системные макро-переменные OPENCNCMACRO.
Workpiece coordinate system compensation values (workpiece zero point offset values)

#20001~#20006	External workpiece zero point offset value	R/W
#20021~#20026	Workpiece 1 zero point offset value,G54	R/W
#20041~#20046	Workpiece 2 zero point offset value,G55	R/W
…		R/W
#25981~#25986	Workpiece 299 zero point offset value	R/W

Reference point position
The reference point 1 is always at home position

#26001~#26006	Reference point 1 position	R/W
#26021~#26026	Reference point 2 position	R/W
#26041~#26046	Reference point 3 position	R/W
…		R/W
#31981~31986	Reference point 300 position	R/W