Системные макро-переменные OPENCNCMACRO.
Tool Compensation variable

The compensation number 0 all have zero value

Compensation Number	Tool length compensation(H)		Cutter compensation(D)	
	Geometric compensation	Wear compensation	Geometric compensation	Wear compensation
0	#11000	#10000	#13000	#12000
1	#11001	#10001	#13001	#12001
. . .	. . .	. . .	. . .	. . .
200	#11200	#10200	#13200	#12200
. . .	. . .	. . .	. . .	. . .
400	#11400	#10400	#13400	#12400
. . .	. . .	. . .	. . .	. . .
999	#11999	#10999	#13999	#12999