

**Системные макро-переменные OPENCNCMACRO.
Runtime state variable**

#1800	Rigid tapping tracking error in revolution	R
#1801	Rigid tapping z-direction tracking error in BLU	R
#1802	Rigid tapping tracking error, maximum magnitude	R
#1810	Guidance remain distance, in LIU	R
#1811	Guidance x-direction remain distance, in LIU	R
#1812	Guidance y-direction remain distance, in LIU	R
#1815	Indicator for is in guidance function, 0: No; 1: Yes	R
#1816	Guidance ederate, in IU/min	R/W
#1820	Mute state, discard all command during mute state ON. 0: OFF, 1: ON, this state variable also available from G10 L1100 command	R/W
#1821	Accumulated cutting length, in IU	R/W
#1822	Cutting Feedrate Command, in mm/min	R/W
#1823	Spindle Speed Command, in RPM	R/W
#1824	Active Feed Control Mode, G61/G62/G63/G64	R
#1825	Active interpolation G code mode	R
#1827	Active workpiece coordinate number	R
#1901~1916	Workpiece coordinate system shifting amount.	R/W