

Системные макро-переменные OPENCNCMACRO. Operation control/status

#1500	Quiet mode, 1(Quiet mode), 0(Normal mode)	R/W
#1502	Single block control word	R/W
#1504	Feed control word	R/W
#1506	Simulation mode, 1(in simulation mode),0(in normal mode)	R
#1508	my session ID inside mode group	R
#1600	Distance least input increment	R
#1602	Time/Rotation angle least input increment	R
#1604	Use U/V/W addresses as X/Y/Z axis incremental command mode, 1(Use as X/Y/Z incremental command), 0(As normal axis command)	R
#1606	The count of element in macro stack.	R
#1608	Flag for skip function position latched, 1 for latched, 0 for not latched.	R
#1610	Spindle orientation stop angle	R/W
#1612	Default workpiece number	R/W
#1614	Default spindle speed	R/W
#1616	Break point sequence number	R
#1618	Break point line number	R
#1620	Current sequence number	R
#1622	Current point line number	R
#1624	Current active spindle ID	R