

**Системные макро-переменные OPENCNCMACRO. Модальная информация.**

#1000	Interpolation mode, 00/01/02/03/33/34/35	R/W
#1002	Contouring plane selection mode, 17/18/19	R
#1004	Absolute/Incremental command mode, 90/91	R
#1006	Stored stroke check mode, 22/23	R
#1008	Cutting feed mode, 94/95	R
#1010	Inch/Metric mode, 20/21	R
#1012	Cutter compensation mode, 40/41/42	R
#1014		R
#1016	Scaling mode, 50/51	R
#1018	Spindle speed mode, 96/97	R
#1020	Cutting feedrate control mode, 61/62/63/64	R
#1022	Rotation mode, 68/69	R
#1024	Spindle speed fluctuation detection mode, 25/26	R
#1026	Polar coordinate interpolation mode, 12/13	R
#1028	Polar coordinate command mode, 15/16	R
#1030	Cutter radius offset selection number, D Code	R
#1032	Tool length offset selection number, H Code	R
#1034	Cutting condition selection number, S Code	R
#1036	Tool selection number, T Code	R
#1038	Miscellaneous function number, M Code	R
#1040	Current workpiece coordinate number	R
#1042	Program sequence number, N Code	R
#1044	Last block interpolation mode, could be 4(dwell) or vacant(M_ S T F ) for G66.1 modal macro call	R
#1046	Feedrate command, F Code	R
#1048	Caller's current line number	R
#1050	Program start sequence number	R
#1052	Program start line number	R
#1054	Spindle operation state(M03/M04/M05)	R
#1056	Program sequence number after corner processing, N Code	R