Системные макро-переменные OPENCNCMACRO.

Modal variables

Modal variables will automatically be clear to vacant when system been reset

#2001~#2100	Modal variable for internal use	R/W
#3001~#3100	Modal variable for manufacturer	R/W

Custom parameter

#4001~#4100	Custom parameter for internal use	R
#5001~#5100	Custom parameter for manufacturer	R

Interface signals

#6001~#6032	Bit value interface of MLC (对应到 C101~C132/ S101~S132) ,example:
	@1 := #6001; // assign C101 value into @1
	#6001 := @2; // assign @2 value into S101
		R/W

Mode Group Variables

Mode group variables will automatically be clear to vacant when specified mode group be reset

#7001~#7050	Modal variable for internal use	R/W
#7101	The number of axis group in mode group	R