

**Системные макро-переменные OPENCNCMACRO.
Current position**

#1301~#1316	Block end position in workpiece position	R
#1321~#1336	Current position in machine coordinate, this value can't be read during movement.	R
#1341~#1356	current position in workpiece coordinate	R
#1361~#1376	Skip signal position in workpiece coordinate, the tool position where the skip signal is turned on in a G31 (skip function) block is held in these variables,	R
#1381~#1396	Tool length compensation vector	R
#1401~#1403	Last arc block center vector,(I,J,K)	R
#1411~#1413	Block end position in workpiece position, index by 1441(X);1442(Y);1443(Z)	R
#1421~#1436	Current encoder position of in workpiece coordinate machine	R